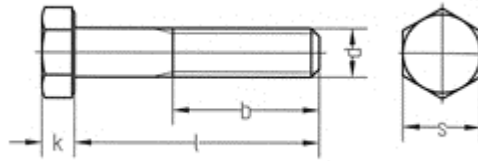


DIN 931 ZESKANTBOUT



d	M4	M5	M6	M7	M8	M10	M12	M14	M16	M18	M20	M22	M24
P	0.7	0.8	1	1	1.25	1.5	1.75	2	2	2.5	2.5	2.5	3
b1	14	16	18	20	22	26	30	34	38	42	46	50	54
b2	-	22	24	26	28	32	36	40	44	48	52	56	60
b3	-	-	-	-	-	45	49	53	57	61	65	69	73
k	2.8	3.5	4	4.8	5.3	6.4	7.5	8.8	10	11.5	12.5	14	15
S	7	8	10	11	13	17	19	22	24	27	30	32	36
d	M27	M30	M33	M36	M39	M42	M45	M48	M52	M56	M60	M64	
P	3	3.5	3.5	4	4	4.5	4.5	5	5	5.5	5.5	6	
b1	60	66	72	78	84	90	96	102	-	-	-	-	
b2	66	72	78	84	90	96	102	108	116	124	132	140	
b3	79	85	91	97	103	109	115	121	129	137	145	153	
k	17	18.7	21	22.5	25	26	28	30	33	35	38	40	
S	41	46	50	55	60	65	70	75	80	85	90	95	

b: minimale schroefdraadlengte b1: L =125mm b2: 125mm<L=200mm b3 : L>200mm