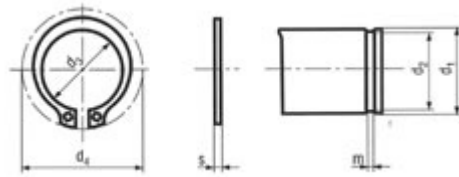


DIN 472 ZEKERHEIDSRING VOOR BORING



d1	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23
d3	8.7	9.8	10.8	11.8	13	14.1	15.1	16.2	17.3	18.3	19.5	20.5	21.5	22.5	23.5	24.6
d4	3	3.7	3.3	4.1	4.9	5.4	6.2	7.2	8	8.8	9.4	10.4	11.2	12.2	13.2	13.6
s	0.8	0.8	1	1	1	1	1	1	1	1	1	1	1	1	1	1.2
d2	8.4	9.4	10.4	11.4	12.5	13.6	14.6	15.7	16.8	17.8	19	20	21	22	23	24.1
mH13	0.9	0.9	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.3

d1	24	25	26	27	28	29	30	31	32	34	35	36	37	38	40	42
d3	25.9	26.9	27.9	29.1	30.1	31.1	32.1	33.4	34.4	36.5	37.8	38.8	39.8	40.8	43.5	45.5
d4	14.8	15.5	16.1	16.6	17.9	18.4	19.9	20	20.6	22.6	23.6	24.6	25.4	26.4	27.8	29.6
s	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.5	1.5	1.5	1.5	1.5	1.75	1.75
d2	25.2	26.2	27.2	28.4	29.4	30.4	31.4	32.7	33.7	35.7	37	38	39	40	42.5	44.5
mH13	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.6	1.6	1.6	1.6	1.6	1.85	1.85

d1	45	47	48	50	52	55	56	58	60	62	63	65	68	70	72	75
d3	48.5	50.5	51.5	54.2	56.2	59.2	60.2	62.2	64.2	66.2	67.2	69.2	72.5	74.5	76.5	79.5
d4	32	33.5	34.5	36.3	37.9	40.7	41.7	43.5	44.7	46.7	47.7	49	51.6	53.6	55.6	58.6
s	1.75	1.75	1.75	2	2	2	2	2	2	2	2	2.5	2.5	2.5	2.5	2.5
d2	47.5	49.5	50.5	53	55	58	59	61	63	65	66	68	71	73	75	78
mH13	1.85	1.85	1.85	2.15	2.15	2.15	2.15	2.15	2.15	2.15	2.15	2.65	2.65	2.65	2.65	2.65